1	THE STATE OF DELAWARE
2	DEPARTMENT OF TRANSPORTATION
3	IN THE MATTER OF:
4	: Bid Proposal for Contract T201407104.01, : Federal Aid Project No. EBROS-N463(01) :
5	BR 1-438 on N463 Blackbird Station Road : over Blackbird Creek :
6	over Blackbird Creek :
7	
8	Delaware Department of Transportation Bidder's Room, Transportation Administration Center
9	800 Bay Road Dover, Delaware 19903
10	Wednesday, February 1, 2017
11	2:00 p.m.
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15	BEFORE: Robert A. Kovacs Competitively Bid Contracts Coordinator
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20	Transcript of Proceedings
21	WILCOX & FETZER
22	1330 King Street Wilmington, DE 19801
23	(302) 655-0477 www.wilfet.com
24	www.willeco.com

- 1 MR. KOVACS: Good afternoon,
- 2 everybody. My name is Bob Kovacs. I'm a Contracts
- 3 Coordinator here with DelDOT.
- This is a pre-bid meeting, and it's
- 5 for Contract Number T201407104.01. This is the
- 6 Bridge 1-438 on north 463 Blackbird Station Road
- 7 over Blackbird Creek, New Castle County.
- If you have any questions come up
- 9 after the meeting, I just ask that you send them to
- 10 our dot-ask mailbox. If you don't have the address,
- 11 just grab it. It's right here on the desk.
- 12 And before I get started, I just want
- 13 to go over a few things real quickly. Or I'm sorry.
- 14 Before I turn it over to the PM, I just want to go
- 15 over a few things real quick.
- I just want to reiterate bidder's
- 17 note number eleven. I'm sure you guys have looked
- 18 at it. But it just says, "Upon receiving the
- 19 contract award letter, the Department requests all
- 20 documentation to be signed and returned within one
- 21 week."
- We are just requesting that.
- Obviously, by law, you have 20 days. But we are
- 24 trying to get this -- trying to get this project

- 1 rolling as quick as possible. So we just ask that
- 2 if you could do that for us.
- 3 The bid forms, I just want to remind
- 4 everybody not to leave a bid amount item blank.
- 5 Don't put a zero in any column. Please put a number
- 6 other than zero. And, as a reminder, all figures
- 7 must be typewritten. So I ask that you use your EBS
- 8 file, which will automatically print everything, and
- 9 it will be typed out.
- 10 The Affidavit of Employment Drug
- 11 Testing Program form, just as a reminder, needs to
- 12 be filled out properly, notarized, submitted with
- 13 your bid.
- On the certification page, itself,
- 15 the documents near the end of the proposal, just to
- 16 remind everybody to make sure you fill out all that
- 17 properly.
- 18 We have an addendum acknowledgment
- 19 page as well as a final questions and answers date
- 20 that goes on those pages. And the last page would
- 21 be the bid bond.
- 22 And, like I said, just as a reminder,
- 23 just to ensure, if it needs to be notarized or
- 24 signed off, or have your company seal, that all

- 1 those documents are filled out properly.
- 2 And, as a reminder, the DBE goal for
- 3 this project is five percent. With that, I would
- 4 like to turn it over to Nick Dean, the project
- 5 manager.
- 6 MR. DEAN: Okay. Cool. All right.
- 7 So the project is Bridge 1-438. It's up on
- 8 Blackbird Station Road. It's west of Route 13.
- 9 It's just replacing two corrugated
- 10 metal pipes, metal pipe arches with adjacent box
- 11 beams on sub abutments resting on piles.
- 12 The one thing about this project is
- 13 that everything is precast, so that's part of the
- 14 reason why we wanted to have this meeting.
- 15 Everything is precast, so it may be a little
- 16 different.
- 17 So this is kind of what we are going
- 18 to go over today. Time is of the essence. We are
- 19 going to talk a little bit about the existing site
- 20 conditions. It's a little tight out there.
- 21 Timing: This is kind of an ABC
- 22 project. We are using it as a pilot project for
- 23 future projects, so we want to -- the timeline is
- 24 pretty tight. It's 33 calendar days. So we are

- 1 going to try to get this thing, get it in and out
- 2 real quick.
- 3 We will talk about the precast items.
- 4 We are using High Early Strength concrete and UHPC
- 5 for the connections. We will talk a little bit
- 6 about that.
- 7 And then one of the new things that
- 8 we are using is a UHPC overlay. So it's only been
- 9 done one other time in the country, and that's in
- 10 Iowa, so we are going to try something a little new.
- 11 All right?
- 12 All right. Do you want to talk about
- 13 that?
- MR. HASTINGS: Yeah, Bob mentioned
- 15 this bidder note number eleven about time being of
- 16 the essence, asking that your documentation be
- 17 returned within a week.
- 18 And the reason for that is the Army
- 19 Corps of Engineers Nationwide Permit Program expires
- 20 every five years, and this year it expires on
- 21 March 17th of this year. And then they will renew
- 22 it with a new set of provisions.
- 23 And what happens is we have to have
- 24 a -- anything that's not under contract, an executed

- 1 contract by that date, then the permits that we
- 2 already have in hand become null and void. So we
- 3 are asking that, you know, after we get the
- 4 documents back to you, that you turn yours around as
- 5 quickly as possible so that we have an executed
- 6 agreement by that date so we can continue to move
- 7 forward.
- If we don't, then, like I said, our
- 9 permits are no longer valid, and we have to get
- 10 permit approval, which obviously delays the start of
- 11 the project. So in order to keep moving, we just
- 12 ask that you get your documents back as soon as
- 13 possible. We have a short cord.
- 14 MR. DEAN: Yeah. So some of the
- 15 existing site conditions: Just downstream of the
- 16 bridge right here, USGS has a weir there. It's a
- 17 concrete weir, and we are going to leave it in
- 18 place. We are not going to disturb it, because
- 19 putting it back would probably be -- it would be a
- 20 real pain.
- There is also a monetary station
- 22 right here. I mean, if you go out to the site, you
- 23 can't miss it. It's just a big, giant, green can.
- 24 Basically, they use that for their stream flow and

- 1 stuff.
- The USGS contact is Anthony Tallman,
- 3 and here is his number if you have any questions or
- 4 concerns about it.
- 5 So, like I said, it's a little tight
- 6 out there. Utility poles and the trees are in
- 7 pretty close proximity to the road. So using a
- 8 crane and swinging it around probably is going to be
- 9 a little tough, so you might need a larger crane to
- 10 do some of your lifts.
- 11 You are going to have to consider
- 12 staging. There is not a lot of room off the roadway
- 13 to stage. A portion of Mill Lane will be closed
- 14 here. So you might be able to stage a little bit
- 15 there. But it's just something to think about like
- 16 where you are going to stage your equipment, where
- 17 you are going to set up for deliveries, and how you
- 18 want to time everything.
- 19 And then the timing, we have seven
- 20 days for clearing and grubbing in advance of the
- 21 utility work. So that will be done by the
- 22 contractor. And that's a single-lane closure. And
- 23 then we have allotted 42 calendar days, and that
- 24 will take place before any of the bridge

- 1 construction for the utility relocations. The one
- 2 thing is it's a single lane closure, but the
- 3 contractor is going to provide the MOT for the
- 4 utility companies.
- 5 The 33 calendar days is the bridge
- 6 construction that we were talking about. That's
- 7 going to be a full closure. That's a typo. It
- 8 should be "full," full closure.
- 9 We have allotted four weather days
- 10 specifically for the bridge construction. And then
- 11 after the construction is completed, we have seven
- 12 calendar days for Delmarva Power to re-energize the
- 13 lines. And, again, the contractor will be
- 14 responsible for the MOT.
- The big thing is the contractor is
- 16 going to need to communicate with the utility
- 17 companies. I mean, you are going to need to
- 18 coordinate about the timing. I mean, you might be
- 19 able to work congruently with the utility companies.
- 20 You might be able to -- it might not take them all
- 21 the time that we have allotted, so communicating
- 22 with them is probably a pretty important thing.
- Like I said, we are using all precast
- 24 elements. So the tolerances are a little tighter.

- 1 The biggest thing is going to be the placing of the
- 2 elements. When you are driving piles, the
- 3 tolerance, I know our usual spec allows for 3 inches
- 4 of play at the top of the pile. And we have
- 5 tightened it up to 2 inches in any direction. So
- 6 it's just something that you guys need to be aware
- 7 of. So it's a little tight, because everything has
- 8 got to fit together pretty snug.
- 9 The 24 by 48 precast adjacent box
- 10 beams: The exterior beam is probably the trickiest
- 11 part of it. The barrier is actually cast into the
- 12 beam, so it's all precast. So it's going to be a
- 13 heavier beam. It's going to be a little bit more of
- 14 an awkward lift, I guess. So you will have to
- 15 figure out your pick points.
- 16 Yeah, it's eccentrically loaded,
- 17 so -- and then the other thing, we have shear key
- 18 connections that are a little different. We are
- 19 using UHPC for the shear keys instead of the normal
- 20 shear keys we have been using. I know some of you
- 21 guys have some experience with that.
- We are using precast abutments. So
- 23 the abutments are going to be shipped in two
- 24 sections. It's going to be a heavy lift. It's

- 1 probably going to be a little awkward. It's going
- 2 to be eccentrically loaded. And I think the
- 3 heaviest abutment piece is 28 tons. Actually, I
- 4 have those numbers for you if you need it. And then
- 5 we have precast wing walls, and the wing walls are
- 6 going to be cantilevered off the ends of the
- 7 abutments, so.
- 8 So this is just a picture of the
- 9 exterior beam detail. It's actually, like when we
- 10 say the barrier is cast into it, it has two end
- 11 barriers, and then it drops down to a curb. And so
- 12 what's going to happen is that's all precast. And
- 13 then, after you place the beam, it's a metal rail
- 14 that will be attached to the beam. We did that to
- 15 save weight.
- So, yeah, there is the curb right
- 17 here, and then there is the barrier recommended.
- 18 It's definitely a little different than what we are
- 19 used to.
- 20 And then this is just a picture of
- 21 the shear key. It's a little different with the
- 22 dowels coming out of it and different shear key
- 23 shape. So some coordination with the precast would
- 24 probably be important on that.

- 1 The precast abutment details: We
- 2 have a 4.4 percent super. So, like I said, the
- 3 pieces are going to be a little awkward. It's not
- 4 going to be two uniform pieces. It's just going to
- 5 be connected with dowels and grouted to there.
- 6 Here we have corrugated cans
- 7 basically creating voids in the abutments. So when
- 8 you do the lifts, you will lift them over top of the
- 9 piles and set them right on. That's the reason why
- 10 the piles have to be spot on, because there is not a
- 11 ton of wiggle room between each one of the buoys.
- So if you guys have any questions,
- 13 you guys can chime in at anytime.
- Oh, and then the wing wall, I
- 15 believe -- yeah -- the wing wall connection is going
- 16 to be High Early Strength concrete. It will be the
- 17 same as the closure pour for the abutments in the
- 18 pile. So this is just the wing wall cantilevered
- 19 off the end of the abutment, and here is your
- 20 closure pour right here.
- 21 All right. So the High Early
- 22 Strength connections: The abutment/pile closure
- 23 pour is going to be High Early Strength. You are
- 24 going to have to match the super elevations, so some

- 1 consideration there. And then the closure pour for
- 2 the wing walls. I don't think it's anything too out
- 3 of the ordinary.
- 4 All right. So the big thing with the
- 5 UHPC shear key joint, it's different than our
- 6 typical shear key. I mean, we are kind of moving
- 7 towards that, though.
- 8 Surface preparation and installation
- 9 are really important. So the big thing is to reach
- 10 out to the UHPC manufacturers early, you know, get
- 11 in touch with them before construction. They have
- 12 different material properties than normal concrete
- or grout. This isn't grout; it's not concrete.
- 14 Like, it's a whole different material, so it's
- definitely a different beast, so it's something to
- 16 consider.
- 17 The UHPC representatives, they have a
- 18 ton of on-the-job, in-field experience. So our
- 19 recommendation would be to lean on them. Their
- 20 recommendations are usually pretty sound.
- 21 And then the other thing we wanted to
- 22 stress was the saturated surface drive and the water
- 23 tightness test. I mean, we are going to talk a
- 24 little bit about that.

- 1 But the big thing is you guys are
- 2 going to have to present a, like a placement plan,
- 3 and it's going to have to cover all of that. And
- 4 it's going to need to be accepted by our engineers
- 5 before we can move ahead with the project. So it's
- 6 definitely something that we are going to want to
- 7 see.
- 8 And there is a UHPC back wall. The
- 9 back wall is just going to be poured with the --
- 10 when you pour the joint, so you will have to form up
- 11 the back wall there. And it will be poured up to
- 12 the top of the beam. So it's not going to reach the
- 13 profile of the road, but it will be poured up to the
- 14 top of the beam. So some form work will be needed
- 15 there. It's A little bit different than just the
- 16 regular UHPC joint.
- 17 And this is the big thing: The UHPC
- 18 overlay is -- it's brand new, so we have never used
- 19 it before. Iowa is the only one in the United
- 20 States that has used it. It's different than
- 21 concrete and grout. It's not what you are used to
- 22 using. And it's not the same mix as the joint mix.
- 23 It's stiffer, so it's going to work a little
- 24 differently.

- So, again, surface preparation is
- 2 important. I mean, it's a much thinner layer, so I
- 3 think it's, at its thinnest, it's one-inch thick.
- 4 So the bond between the top of the beam and the
- 5 overlay is going to be key, because you are not
- 6 working with a lot of material there?
- 7 MR. HASTINGS: We received a federal
- 8 grant to perform the research by using UHPC overlay,
- 9 so we are using that in several different
- 10 applications. So it gives us an opportunity to test
- it out and learn about whether it's a viable product
- 12 for this.
- MR. DEAN: Right. So the preparation
- 14 and installation, again, reach out to UHPC
- 15 manufacturers, defer to them, because they are the
- only ones who have any experience with this. So, I
- mean, getting out there and leaning on them is
- 18 probably the smartest thing to do.
- 19 And, again, one of the big things was
- 20 the placement plan. We definitely want to see that.
- 21 And we want to see everything spelled out with how
- 22 you are going to do it, how you are going to prepare
- 23 the surface, the saturated surface drive, what kind
- 24 of tests you are going to do to ensure that you are

- 1 going to get a good product.
- 2 All right? And then so, in
- 3 conclusion, again, timing is 33 calendar days for
- 4 the construction. The precision, the accuracy in
- 5 field measurements and precast element placement are
- 6 key.
- 7 I mean, the precast elements are
- 8 going to come. So the big work is going to come
- 9 with preparing the placement, so measuring out
- 10 specifically where things are going to go.
- It's not going to be like cast and
- 12 place where if something is off a few inches you can
- 13 just adjust for it in the field, because everything
- 14 has pretty much got to lock together.
- The UHPC is the big thing. We are
- 16 using a lot of it for this one. So it's a newer
- 17 material. Quality control is important. Follow the
- 18 UHPC representative's advice.
- 19 And, again, I can't stress enough to
- 20 prepare the placement plan prior to the pre-con
- 21 meeting, because we are not going to -- I don't
- think we will hold the pre-con meeting without the
- 23 placement plan in place.
- And that's it. Does anyone have any

- 1 questions?
- 2 MR. ERONY: Pete Erony, Mumford and
- 3 Miller.
- 4 MR. DEAN: Okay.
- 5 MR. ERONY: A couple of things. Bob,
- 6 can that be posted on the website?
- 7 MR. KOVACS: Yes.
- 8 MR. ERONY: Your start date in the
- 9 documents is June 2nd. And you have got a fair
- 10 amount of design submittal prep, review, and then
- 11 fabrication before then. It probably leaves, at
- 12 best, 90 days. Is that start date flexible? Can
- 13 that move? Usually we would never do a job like
- 14 this without having precast in hand for fear of not
- 15 having something --
- MR. KOVACS: Right.
- 17 MR. HASTINGS: So we have some
- 18 flexibility now. Remember that start date is -- you
- 19 have the 42 days of utility relocation in advance of
- 20 that, or starting then and then in advance of the
- 21 closure.
- 22 So, yeah, I mean if that date slid a
- 23 little bit, we can be flexible. Obviously, we want
- 24 to make sure that we get it done this construction

- 1 season, so we can't let it slide too much, but.
- MR. ERONY: Okay. How about, since
- 3 it's accelerated work, what about nights and
- 4 weekends? Can we get a noise waiver?
- 5 MR. HASTINGS: We, um --
- 6 MR. ERONY: The critically silenced
- 7 pump, which is why I bring it up.
- 8 MR. HASTINGS: Right. So we did not
- 9 get a noise waiver in advance. Typically, on most
- 10 projects we have a contractor do that if they plan
- on working extended hours. Out here, I don't recall
- 12 what the New Castle County noise timeframes are.
- MR. ERONY: Well, they've been
- 14 running those two. You don't recall?
- MR. HASTINGS: I don't recall.
- MR. ERONY: Okay.
- 17 MR. KOVACS: Anybody else have any
- 18 other questions? Okay. If not, then if you think
- 19 of any -- I'm sure you will -- just send them to our
- 20 dot-ask mailbox, and we will get them answered and
- 21 put on the web as soon as we can.
- Is there anybody here that didn't
- 23 sign in? All right. Let me give you this. Fill
- 24 that out, and write as neat as you can. I would

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1
    appreciate it. So one more time, no other
    questions? We are good?
 2
 3
                   All right. Then that concludes this
 4
    meeting. Thank you very much for all coming. We
 5
    appreciate it.
               (Concluded at 2:19 p.m.)
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Τ	CERTIFICATE
2	I, Lorena J. Hartnett, a Notary Public and
3	Registered Professional Reporter, do hereby certify that
4	the foregoing is an accurate and complete transcription
5	of the proceeding held at the time and place stated
6	herein, and that the said proceeding was recorded by me
7	and then reduced to typewriting under my direction, and
8	constitutes a true record of the testimony given by said
9	witnesses.
10	I further certify that I am not a relative,
11	employee, or attorney of any of the parties or a
12	relative or employee of either counsel, and that I am in
13	no way interested directly or indirectly in this action.
14	IN WITNESS WHEREOF, I have hereunto set my
15	hand and affixed my seal of office on this 7th day of
16	February 2017.
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23	Lorena J. Hartnett Registered Professional Reporter
24	Registered frotessional Reporter